



# Catalytic decomposition of methanol to carbon monoxide and hydrogen over palladium supported on $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$ and $\text{La-Al}_2\text{O}_3$

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## ABSTRACT

In this article,  $\text{La-Al}_2\text{O}_3$  and  $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  were used as support to prepare palladium catalyst for methanol decomposition to synthesis gas at low temperature. The catalysts were characterized by nitrogen adsorption, X-ray diffraction (XRD), temperature-programmed reduction (TPR), X-ray photoelectron spectroscopy (XPS) and  $\text{NH}_3$ -temperature-programmed desorption (TPD). XPS results confirm that palladium exists as oxidation state in the two catalysts and has strong interaction with ceria-zirconia solid solution. The result of  $\text{H}_2$ -TPR reveals that the reduction temperature of PdO slightly shifts to high temperature due to the strong interaction between palladium and  $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$ . For Pd/ $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  catalyst, the higher oxygen storage capacity is beneficial to the Pd species in a more active  $\text{Pd}^{\delta+}$  state. Furthermore, the results of the methanol decomposition reaction show that the Pd/ $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  catalyst has high catalytic activity. The conversion of methanol achieves 100% at 220 °C over Pd/ $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$ .

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## 1. Introduction

Methanol is regarded as an alternative fuel for automobiles in the future. Recently the decomposition of methanol to  $\text{H}_2$  and CO has attracted much attention as a method of increasing fuel efficiency for methanol powered vehicles. The decomposition of methanol is endothermic reaction and can recover the waste heat from methanol-fuelled vehicles in which the decomposition gas is fed to the engine [1]. In past years, Cu, Ni, and Mn containing catalysts have been extensively investigated. But these catalysts still suffer a slow deactivation and a by-product is usually observed [2,3]. Noble metal-containing catalysts, especially the Pd-containing catalysts, exhibit high activity and selectivity for methanol decomposition at low temperature (200–250 °C) and the activity is greatly affected by the supports. Recently, Usami et al. [4] tested a number of metal oxides as support for Pd and found that Pd/ $\text{ZrO}_2$ , Pd/ $\text{Pr}_2\text{O}_3$  and Pd/ $\text{CeO}_2$  catalysts prepared by a deposition-precipitation method were active for the selective decomposition of methanol to  $\text{H}_2$  and CO at low temperature. The authors clarified that the interaction between Pd and metal oxides affected the catalytic activity. Lanthanum-modified Pd has been reported to be very active in the synthesis of methanol from CO and  $\text{H}_2$  [5–7]. Lanthana is a particularly attractive support because it

permits the combined achievement of high selectivity and specific activity for methanol synthesis.  $\text{CeO}_2$ -based catalysts have been investigated intensely in the last years [8]. Yang reported that Pd supported on  $\text{CeO}_2/\gamma\text{-Al}_2\text{O}_3$  has excellent catalytic performance towards the decomposition of methanol [9]. The  $\text{Ce}_x\text{Zr}_{1-x}\text{O}_2$  solid solution has been reported to be a good support of noble metals for decomposition of methanol [10].

The objective of this work is to investigate the effect of palladium supported on  $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  and  $\text{La-Al}_2\text{O}_3$  on catalytic activity of monolithic catalysts towards the decomposition of methanol. In this paper, fabrication and the activity of the Pd-supported on  $\text{La-Al}_2\text{O}_3$  and  $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  catalysts towards methanol decomposition were studied and the state of Pd was characterized by XRD, TPR and XPS techniques.

## 2. Experimental

### 2.1. Catalyst preparation

$\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  solid solution was prepared by co-precipitation method from the corresponding raw materials:  $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ ,  $\text{ZrO}(\text{NO}_3)_2$  and  $\text{La}(\text{NO}_3)_3$  in stoichiometric ratio. The precursors were mixed in an aqueous solution, then the mixed solution was added dropwise to ammonia and pH of the solution was adjusted to ca. 10. The precipitates were filtered, washed, dried at 105 °C overnight, then calcined at 600 °C for 5 h. Finally,  $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  was obtained.  $\text{La}_2\text{O}_3\text{-Al}_2\text{O}_3$  was pre-

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pared by co-precipitation method.  $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$  was dissolved in distilled water, then mixed with solution of  $\text{La}(\text{NO}_3)_3$ . The mixed solutions were precipitated by adding excessive ammonia. During the precipitation reaction, pH was kept at 9.5. The precipitates obtained were boiled, filtered, washed, dried and then calcined at  $900^\circ\text{C}$  for 4 h. The nominal content of  $\text{La}_2\text{O}_3$  was about 4.6 wt%.

The Pd catalysts were prepared by impregnating the supports using  $\text{PdCl}_2$  solutions. The loading amount of Pd was 1.4 wt%. Then the catalysts were dried at  $120^\circ\text{C}$  overnight, calcined at  $550^\circ\text{C}$  for 2 h. Monolithic catalysts were prepared according to the following procedure: the prepared powder catalysts were ball-milled with desired deionized water to obtain slurry, then the resulting slurry was washcoated onto a honeycomb cordierite ( $2.5\text{ cm}^3$ , the weight is 1.1 g, Corning, China); The excess slurry was blown off using compressed air. The obtained Pd loading was about  $2.0\text{ g L}^{-1}$  and the washcoat loading was  $140\text{ g L}^{-1}$  (about 24 wt%). The coated catalysts were dried at  $120^\circ\text{C}$  for 2 h, calcined at  $550^\circ\text{C}$  for 3 h. They were labeled as PCZ and PA, respectively.

## 2.2. Characterization of catalysts

The catalytic activity towards decomposition of methanol was evaluated in a multiple fixed bed continuum flow micro-reactor. Firstly, the catalysts were reduced in a steam of 5% hydrogen diluted with nitrogen at  $400^\circ\text{C}$  for 1 h, methanol diluted with argon (MeOH, 15%; The gas space velocity was  $4000\text{ h}^{-1}$ ) was fed at  $160\text{--}360^\circ\text{C}$ . The outlet reaction gas was analyzed by on-line gas chromatography equipped with TCD and FID. A TDX-01 column (2 m) was used for the analysis of  $\text{H}_2$ ,  $\text{CO}$ ,  $\text{CH}_4$ ,  $\text{CO}_2$ , and Porapak-Q column (2 m) was used for  $\text{CH}_3\text{OH}$ ,  $\text{CH}_3\text{OCH}_3$  and  $\text{HCOOCH}_3$ .

X-ray diffraction (XRD) data were recorded on a DX-1000 X-ray diffractometer (China Fangyuan) using  $\text{Cu K}\alpha$  radiation ( $\lambda = 0.15406\text{ nm}$ ). The X-ray tube was operated at 40 kV and 25 mA. Samples were scanned in  $2\theta$  range of  $10\text{--}90^\circ$  with a step size of  $0.02^\circ$ . The crystalline phases were compared with the reference data from the International Center for Diffraction Data (1999-JCPDS).

X-ray photoelectron spectroscopy experiments were carried out on a spectrometer (XSAM-800, KRATOS Co.) with Mg K radiation under UHV, the X-ray photoelectron spectra were referenced to the C 1s peak ( $E_b = 284.80\text{ eV}$ ) resulting from adventitious hydrocarbon (i.e., from the XPS instrument itself) present on the sample surface.

The BET specific surface area and pore size measurement were performed on a ZXF-4500 automatic surface analyzer. The samples were evacuated at  $350^\circ\text{C}$  for 1 h, and then cooled to  $-196^\circ\text{C}$  using liquid  $\text{N}_2$  at which point  $\text{N}_2$  adsorption was measured. Total oxygen storage capacity (OSC) was measured after reducing the catalyst (200 mg) at the appropriate temperature ( $550^\circ\text{C}$ ) under  $\text{H}_2$  flow (40 min). Before measuring  $\text{O}_2$  uptake, the catalyst after reduction was cooled to  $200^\circ\text{C}$  under  $\text{N}_2$  flow, then pulses of oxygen were injected up to the breakthrough point. OSC was evaluated from oxygen consumed. Carbon monoxide chemisorptions were used to determine the dispersion of Pd catalysts. Before analyses, all the samples (500 mg) were reduced in a quartz U-tube in  $\text{H}_2$  stream at  $300^\circ\text{C}$  for 30 min, then cooled down to  $25^\circ\text{C}$  under pure  $\text{N}_2$  stream. Then pulse of carbon monoxide was injected up to the breakthrough point. Dispersion of Pd was evaluated from the consumption of carbon monoxide. Temperature-programmed reduction ( $\text{H}_2$ -TPR) experiments were carried out in a conventional system equipped with a thermal conductivity detector. All samples (80 mg) were pretreated in a quartz U-tube in a flow of pure  $\text{N}_2$  at  $400^\circ\text{C}$  for 1 h, then cooled down to room temperature. The reduction was carried out in a flow of  $\text{H}_2$  (5%) in  $\text{N}_2$  ( $20\text{ ml min}^{-1}$ ) from  $25^\circ\text{C}$  to  $800^\circ\text{C}$  with a linear heating rate of  $10^\circ\text{C min}^{-1}$ .

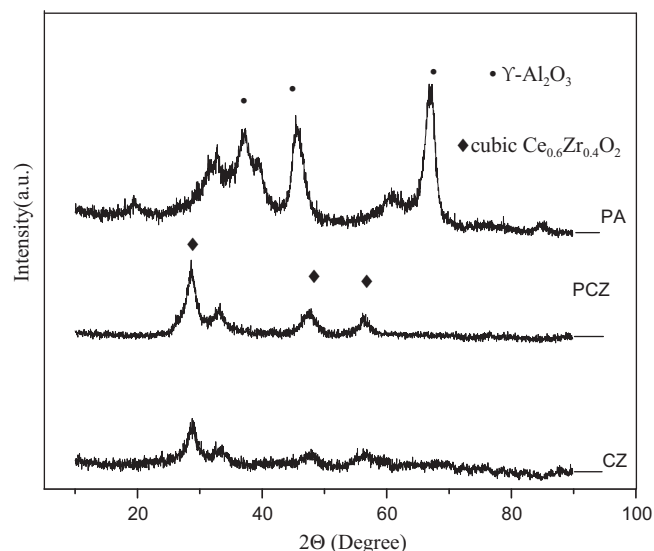


Fig. 1. XRD patterns of two catalyst samples and  $\text{Ce}_{0.65}\text{Zr}_{0.35}\text{La}_{0.05}\text{O}_2$ . PA: Pd/La- $\text{Al}_2\text{O}_3$  and PCZ: Pd/ $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}$ .

## 3. Results and discussion

### 3.1. XRD characterization

XRD patterns of the samples are shown in Fig. 1. No diffraction peaks of palladium ( $2\theta = 40.0^\circ$ ) and  $\text{PdO}$  ( $2\theta = 34.0^\circ$ ) or  $\text{PdO}_2$  ( $2\theta = 54.6^\circ$ ) were observed in the patterns of PCZ and PA catalysts. This result indicates that Pd species are highly dispersed on the surface of the carrier. The XRD patterns of PCZ are consistent well with the characteristic peaks of cubic  $\text{CeO}_2$ , which indicates the formation of  $\text{CeO}_2\text{--ZrO}_2$  solid solutions. There are no separated  $\text{ZrO}_2$  or  $\text{La}_2\text{O}_3$  peaks, which imply the  $\text{Zr}^{4+}$  or  $\text{La}^{3+}$  enters into the  $\text{CeO}_2$  lattice formation of  $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  solid solution. PA catalyst shows only  $\gamma\text{-Al}_2\text{O}_3$  phase. No separated peaks of  $\text{PdO}$  and  $\text{La}_2\text{O}_3$  were detected. Similar results have been reported by some researchers [11,12]. The high degree of dispersion of Pd species will promote the catalytic activity. This result is in good harmony with the catalytic activity.

### 3.2. $\text{NH}_3$ -TPD

$\text{NH}_3$ -TPD profiles of the catalyst samples are presented in Fig. 2. The PCZ and PA have different  $\text{NH}_3$  desorption peaks. As shown in Fig. 2,  $\text{NH}_3$  desorption peaks of the two catalysts are at  $50\text{--}400^\circ\text{C}$ , the peaks are attributed to  $\text{Pd}^{\delta+}$  species on the surface of the two carriers. PCZ catalyst shows only one type of adsorption sites for  $\text{NH}_3$ , the area of the peak is small, indicating that the relatively small adsorption amount; As for PA catalyst, the desorption diagram shows two well resolved peaks at  $50\text{--}400^\circ\text{C}$  and  $450\text{--}650^\circ\text{C}$ , respectively, this result indicates that two types of adsorption sites present on the PA catalyst. The PA catalyst has stronger surface acidity than that of PCZ catalyst, the stronger surface acidity is, the worse selectivity is. The peak at  $50\text{--}400^\circ\text{C}$  can be assigned to desorption from  $\text{Pd}^{\delta+}$  species, while the small peak at higher temperature is assigned to desorption from alumina [13]. In addition, the acromion appeared at  $300^\circ\text{C}$  indicates that Pd dispersed on La- $\text{Al}_2\text{O}_3$  can affect the oxygen coordination center of acid  $\text{Al}^{3+}$ . PCZ catalyst favors the decomposition of methanol to generate  $\text{CO}$  and  $\text{H}_2$ ; these results are consistent with the results of activity.

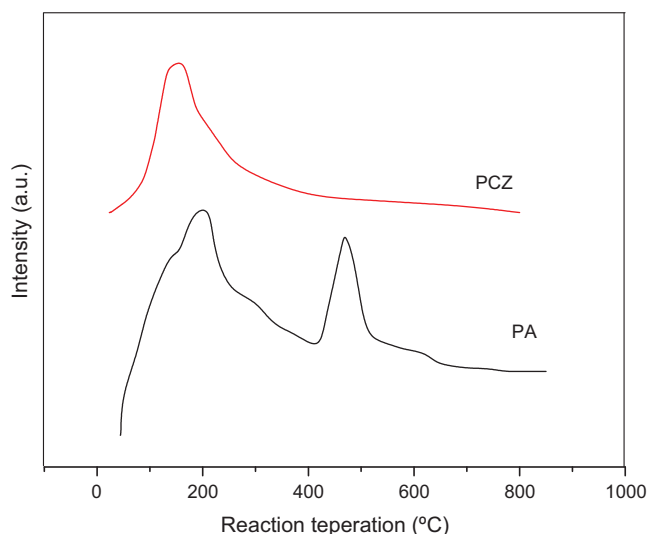


Fig. 2.  $\text{NH}_3$ -TPD profiles of the catalyst samples.

### 3.3. $\text{H}_2$ -TPR

$\text{H}_2$ -TPR experiments were carried out to evaluate the relationship between the catalytic activity and the reducibility of supported catalysts. The redox ability of catalysts is closely related to the catalytic activity. It has been generally agreed that the mainly active phase for methanol decomposition is  $\text{PdO}_x$  ( $0 < x < 2$ ). The transformation between  $\text{PdO}$  and  $\text{Pd}$ , the rate of  $\text{PdO}_x$  species reduction and  $\text{Pd}$  reoxidation are critical to catalytic activity. The  $\text{H}_2$ -TPR profiles of two catalysts are displayed in Fig. 3. The sharp peak below  $100^\circ\text{C}$  is attributed to the reduction of small  $\text{PdO}$  species. The reduction temperature at  $60^\circ\text{C}$  and  $80^\circ\text{C}$  are attributed to PA catalyst, PCZ catalyst, respectively. In the PCZ catalyst, the strong metal-support interaction may promote the oxygen transfer, which can help maintain  $\text{PdO}$  in a more cationic state, hindering the reduction of  $\text{PdO}$ . This result is in good agreement with reference [14]. The other peak located at  $460^\circ\text{C}$  is attributed to the reduction of surface  $\text{CeO}_2$  interacted with  $\text{Pd}$ . The results suggest that the strong  $\text{Pd}$ – $\text{Ce}$  interaction improves the reduction of surface  $\text{CeO}_2$ . According to Ref. [15], the reducibility of the surface oxygen species in the ceria–zirconia support may be altered after loading palladium metals and the peak of

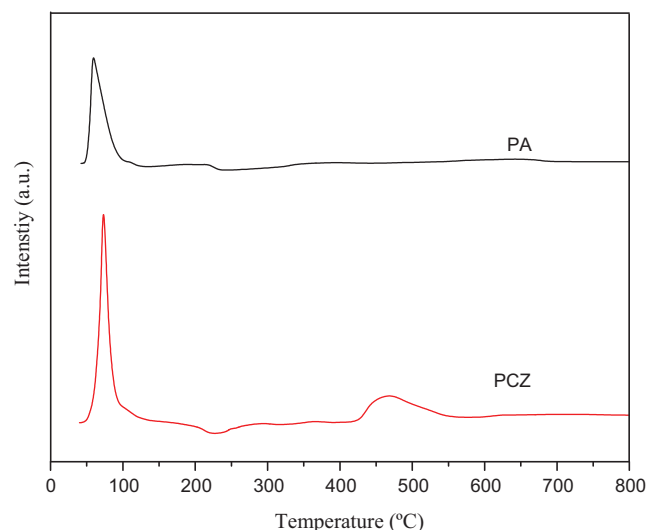


Fig. 3.  $\text{H}_2$ -TPR profiles of the catalyst samples.

high temperature shifts to lower temperature. The strong interaction between  $\text{CeO}_2$  and  $\text{Pd}$  has a great impact on the reduction behavior, which causes the reduction temperature of  $\text{PdO}$  slightly shifts to higher temperature. The results are in good consistent with that of catalytic activity for methanol decomposition.

### 3.4. OSC and XPS

The textural properties such as surface area and the oxygen storage capacity play an important role in the performance of catalytic. Table 1 shows the textural properties and the oxygen storage capacity of the two catalysts. It is clear that the specific surface areas of the two catalysts are similar; the surface areas are up to  $130\text{ m}^2\text{ g}^{-1}$ . As shown in Table 1, the OSC of PCZ catalyst is higher than that of the PA catalyst. The OSC of the PCZ catalyst is  $361\text{ }\mu\text{mol g}^{-1}$ , while the OSC of the PA catalyst is  $17\text{ }\mu\text{mol g}^{-1}$ . The higher OSC exhibits that the catalyst has stronger ability of storage and release oxygen, which greatly promotes the oxygen transfer from the bulk to the support surface and from the support surface to the  $\text{Pd}$  particles [16]. For PCZ catalyst, the distinct chemical defect of ceria can provide lattice oxygen and transfer oxygen from the support to the metal, which can help the  $\text{Pd}$  in a more active  $\text{Pd}^{\delta+}$  state. In  $\text{Ce}_{0.65}\text{Zr}_{0.30}\text{La}_{0.05}\text{O}_2$  solid solution mobile of oxygen has been enhanced, indicating that bulk oxygen from the body can easily spread to the catalyst surface, and there has been  $\text{Ce}^{4+} \rightarrow \text{Ce}^{3+}$  response, the release of atomic oxygen will cause part of the  $\text{Pd}^0$  (zero price of palladium) into  $\text{PdO}_x$  and maintains the higher activity of palladium  $\text{Pd}^{\delta+}$  state [5]. It is also proposed that some of the  $\text{Ce}^{3+}$  ions are possibly formed through direct reduction by  $\text{Pd}^0$  particles, which could form  $\text{Pd}^{\delta+}$  species, according the following scheme [17],  $\text{Ce}^{4+} + \text{Pd}^0 \rightarrow \text{Ce}^{3+} + \text{Pd}^+$ . Simultaneously, the electron transfers from methoxy to the  $\text{Pd}^{\delta+}$ , which would weaken the  $\text{CH}$  bond of methoxy. In the PCZ catalyst, there exists more oxygen vacancy on the  $\text{PdO}_x$  surface, which can accelerate to weaken the  $\text{C}$ – $\text{H}$  bond. The  $\text{Pd}^{\delta+}$  is considered to be highly active in the methanol decomposition, which agrees well with the result of catalytic activity.

The metal dispersion and particle size are estimated from  $\text{CO}$  chemisorption and the results are shown in Table 1. Compared to the PA catalyst (18%), the PCZ catalyst possesses higher dispersion (26%). It is clear that the PCZ catalyst forms smaller  $\text{Pd}$  particles due to high dispersion than the PA catalyst. The absence of metallic  $\text{Pd}$  or  $\text{PdO}_x$  phase in XRD suggests the presence of well-dispersed nano-size  $\text{Pd}$  particles.

The XPS results are shown in Fig. 4. In the PA catalyst, the peaks of the  $\text{Pd } 3d_{5/2}$  appear at  $335.2\text{ eV}$  with shoulder at  $336.5\text{ eV}$ . It suggests that the most of the palladium on the surface is reduced to metallic palladium, whereas the rest are still in the form of  $\text{Pd}^{2+}$ , while the  $\text{Pd } 3d_{5/2}$  binding energy of PCZ catalyst is  $335.9\text{ eV}$ . According to the standard manual [18], the binding energy of  $\text{Pd } 3d_{5/2}$  in  $\text{Pd}^0$  and  $\text{PdO}$  are  $335\text{ eV}$  and  $336.8\text{ eV}$ , respectively, which may be inferred that the palladium of PCZ catalyst is cationic state. The  $\text{Pd } 3d_{5/2}$  binding energy of PCZ catalyst is  $0.7\text{ eV}$  higher than that of PA. The valence of  $\text{Pd}$  may be between 0 and +2 in PCZ catalyst, the cationic species is considered to be highly active in the methanol decomposition [19,20].

This species can be produced by electron transfer from palladium to ceria, indicating the strong interaction between palladium

Table 1  
BET, OSC, XPS results of two catalysts samples.

Sample	BET surface area ( $\text{m}^2\text{ g}^{-1}$ )	OSC ( $\mu\text{mol g}^{-1}$ )	Dispersion of Pd (%)	Pd (XPS)%	O (XPS)%
PA	134	23	18	1.31	48.60
PCZ	131	361	26	3.41	58.63

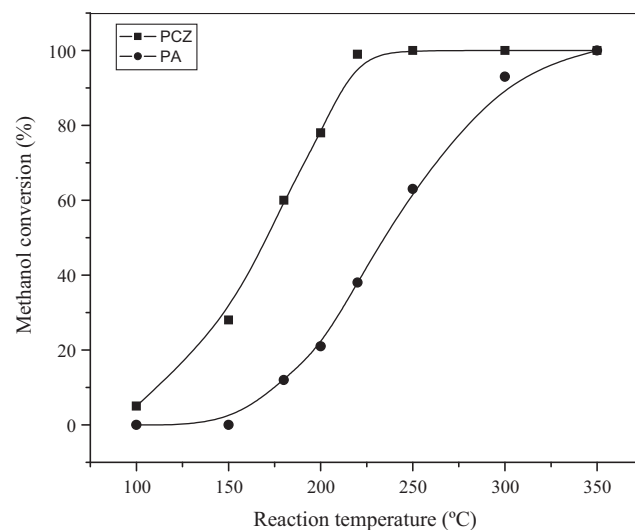
**Table 2**The decomposition gas under different working conditions of Pd/Ce<sub>0.65</sub>Zr<sub>0.30</sub>La<sub>0.05</sub>O<sub>2</sub> at 300 °C.

Rotate speed (r/min)	Torsion (N m)	H <sub>2</sub> (%)	CO (%)	CH <sub>3</sub> OH (%)	DME (%)	CO <sub>2</sub> (%)	CH <sub>4</sub> (%)
2400	20	50.4	22.2	4.9	17.7	4.0	0.7
2400	50	54.9	24.2	0.7	16.0	3.6	0.7
2270	60	56.9	25.6	0.5	13.1	3.4	0.5

particles and the support as mentioned above. According to the catalyst activity, the lower the Pd combination value is, the higher catalytic activity is. Since XPS reflects the condition of few surface atomic layers, the dispersion of palladium on the surface of PCZ (3.14%) is higher than that of PA (1.31%). No such peak was detected in the XRD patterns for either of the samples after reaction, indicating palladium particles are highly dispersed. It is supposed that chemical bonding such as Pd–O–Ce can be formed in the interface of palladium particles and the support. We may infer that the high activity of the PCZ catalyst is caused by the strong interaction between palladium particles and the support.

### 3.5. Catalytic activities

As seen from Fig. 5, the catalytic activity of PCZ towards the methanol decomposition is significantly higher than that of PA. PCZ has high activity, the methanol conversion is up to 100% at 220 °C; PA catalyst has relatively poor activity, the conversion is 80% at 300 °C. According to the results of dispersion, Pd is in highly decentralized state on Ce<sub>0.65</sub>Zr<sub>0.30</sub>La<sub>0.05</sub>O<sub>2</sub> solid solution. In short, the conversion of methanol is different due to different carrier, the interaction between the Pd and carrier is different which affects the active sites of the Pd [21]. Since Pd and CZ oxygen storage materials have strong interaction which reduces the activation energy for methoxy into CO and H<sub>2</sub>, PCZ catalyst has higher activity. So single Pd supports on different carriers will produce different effects. As can be seen from Table 2, the main components of methanol decomposition contain H<sub>2</sub>, CO, DME, CO<sub>2</sub> and a small amount of CH<sub>4</sub> at different rotate speed and torsion, these five components accounted for 95% in the decomposition gas, the total content of H<sub>2</sub> and CO is about 80%, caloric value increases by 18–20% compared to liquid methanol. In addition, the catalyst also maintains high activity after it has been use for 100 h, the conversion of methanol still remains 90%.

**Fig. 5.** The conversion of methanol at different temperature.

## 4. Conclusion

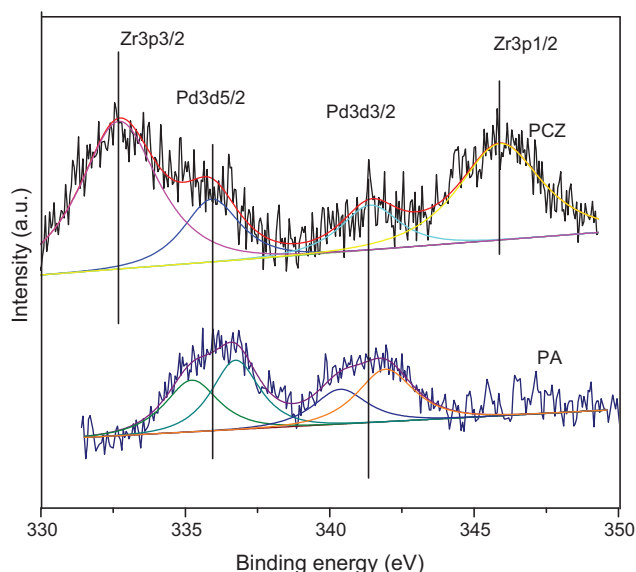
PA and PCA catalysts were prepared by impregnating the La–Al<sub>2</sub>O<sub>3</sub> and Ce<sub>0.65</sub>Zr<sub>0.30</sub>La<sub>0.05</sub>O<sub>2</sub> using PdCl<sub>2</sub> solutions. Result of XRD indicates that Pd species is highly dispersed on the surface of the support; at the same time, the PCZ catalyst possesses higher dispersion (26%) compared to the PA catalyst (18%). XPS results show that the Pd 3d<sub>5/2</sub> binding energy of PCZ catalyst is 0.7 eV higher than that of PA. The valence of Pd is between 0 and +2 in PCZ, the Pd<sup>δ+</sup> is considered to be highly active in the methanol decomposition. H<sub>2</sub>-TPR reveals that the reduction temperature of PdO slightly shifts to high temperature because of the strong interaction between palladium and the Ce<sub>0.65</sub>Zr<sub>0.30</sub>La<sub>0.05</sub>O<sub>2</sub>. NH<sub>3</sub>-TPD confirms that the PA catalyst has stronger surface acidity than that of PCZ catalyst. Surface acidity and the chemical state of palladium affect the catalytic behavior of the methanol decomposition. The PCZ catalyst has higher catalytic activity than that of PA catalyst.

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**Fig. 4.** XPS spectra of the catalyst samples after reduced at 400 °C.

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